

---

## Instructions to Install Rubber Sleeves and Flat Washers

1. Remove 4 bolts securing drive shaft to base
2. Remove snap-ring and bearing from the opposite side of drive pulley. Don't remove the drive pulley or opposite side bearing (Figure 1)
3. Remove snap-rings, rubber sleeves and guide wheels
4. Make certain the snap-ring adjacent to the drive bearing is tight and secure, replace if necessary
5. Once both rubber sleeves are removed clean the drive shaft with brake cleaner or similar. Make certain shaft is free of any debris, rubber residue, and oils
6. Install the flat washer and slide all the way to the first snap-ring (figure 2)
7. Install rubber sleeve and then guide wheel. Don't use any type of glue or adhesive
8. Install snap-ring. It might be necessary to squeeze guide wheel to seat the snap-ring properly (figure 3) There are two sizes of guide wheels depending on age of unit
9. Install snap-ring, other guide wheel, rubber sleeve, and then flat washer (figure 4)
10. Install snap-rings and bearing. Tighten the bearing set screws AFTER shaft is secured to base
11. Make sure both shafts are parallel and that the bearings are perpendicular to shaft and base. (figure 5) Note: the bearings can rotate in the pillow block like a ball & socket. It might be necessary to install one bearing to the base to move the bearing in the pillow block to align with shaft (figure 6)

Figure 1

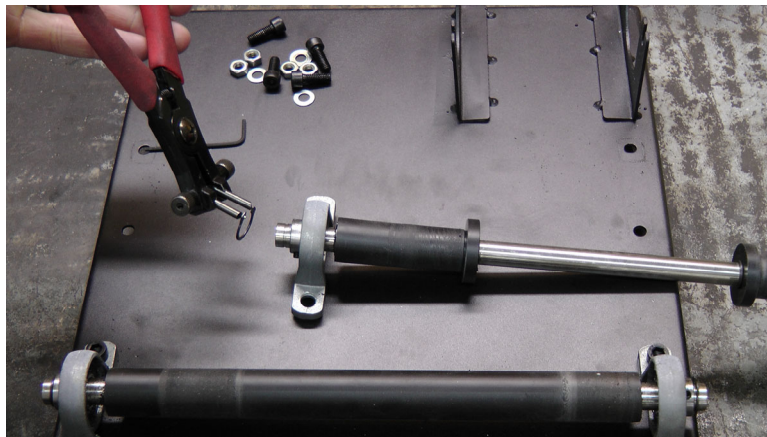


Figure 2

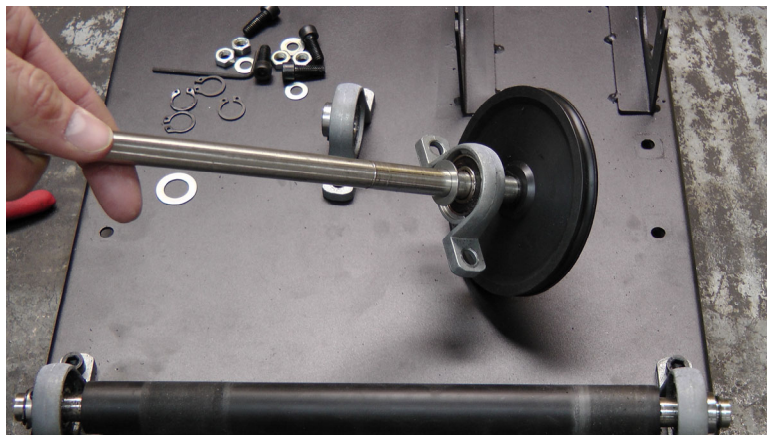


Figure 3

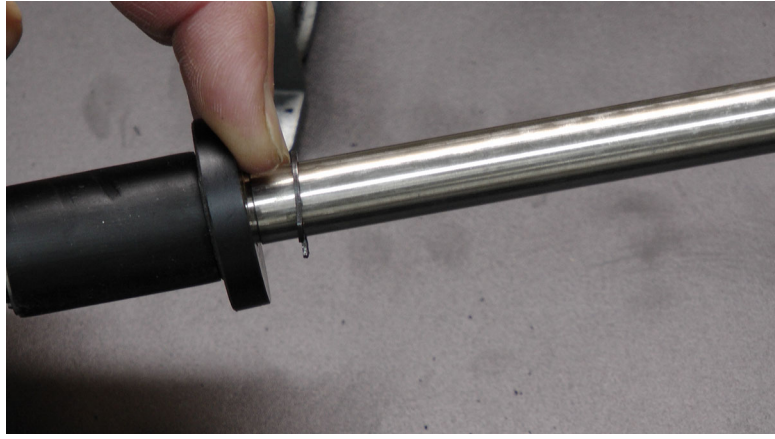


Figure 4

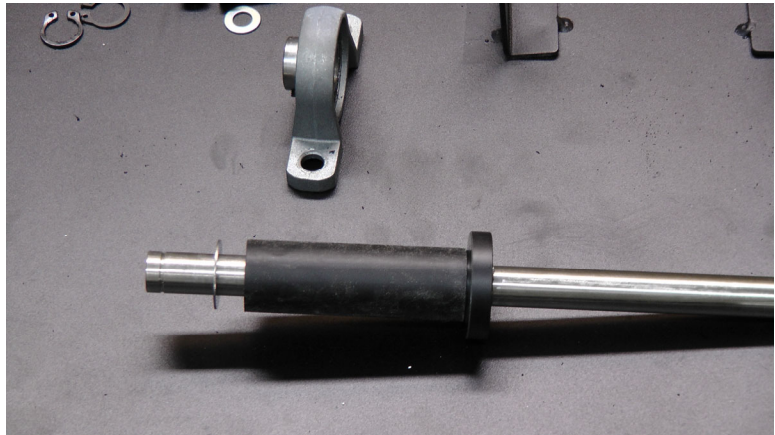


Figure 5

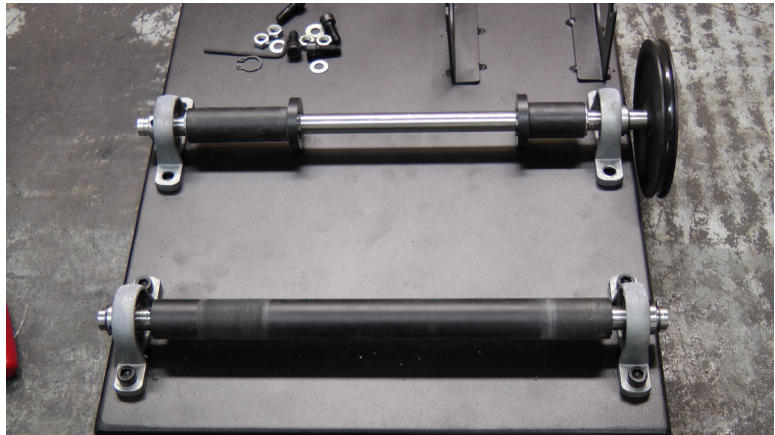


Figure 6

