



Kingsley North, Inc.

## **General Tumbling Jewelry Instructions**

*General guide lines only: User should have knowledge and/or experience of tumbling metal components before attempting this process.*

**Jewelry Finishing Kit includes: Lortone 3A, 1 pound Stainless Steel Shot, and Tumbling Soap.**

*Using a rotary tumbler to polish jewelry and to remove burrs from other metal components.*

### **To use:**

- Put one pound of Stainless Steel Shot into a clean barrel.
- Add enough water to cover the shot.
- Add a pinch of Tumbling Soap.
- Load the jewelry into the barrel. You want them to be able to tumble, so pack them loosely.
- Seal the barrel and let the tumbler rotate for 2-3 hours.
- Pour the contents of the tumbler into a colander over the sink, and rinse them with cold water.
- Pour the shot into a bowl lined with paper towels, and allow the shot to dry before putting it away.

**Note:** Not all burnishing solutions are compatible with rubber barrels. This applies to burnishing soap, Tide, Liquid detergents and other compounds. It's made even worse by high concentrations. Unfortunately, there are many types of burnishing compounds available and we can't test much less keep up with them all. We don't recommend anything greater than 1 tablespoon per gallon of water. To prevent the black tarnish and damage to the barrel, cut back the amount of burnishing soap you're now using. If you still get the tarnish - switch to a different compound.