

EX Sanding Drum

Instructions and Parts List



*Lightweight two-piece sanding drums with a resilient foam rubber surface.
Runs smooth to produce a fine finish. Use with silicon carbide or diamond belts.
Available in 6" and 8" diameters.*

INSTALLATION

Check to make sure you have the following parts:

- (1) Assembled EX Sanding Drum
- (1) Operators Manual
- (1) Warranty Card. If any parts are missing, please contact your dealer or the factory immediately.

OPERATION

Install the EX drum directly on any lapidary arbor shaft. Always use flanges on each side of the drum. Tighten arbor nut securely.

CHANGING BELTS

Remove drum from arbor shaft. Pull drum halves apart. Remove foam ring from inside belt. Insert foam ring in a new sanding belt and lock the tab together. Press drum halves into foam ring, and re-install drum on arbor shaft.

MAINTENANCE

The belt supplied with this drum is waterproof - to wet sand, the below notes should be followed: Make sure belts are marked WATERPROOF. When finished sanding, turn off water before shutting off arbor - the centrifugal force will help dry drum. Never allow drum to stand in water.

CAUTION!!!

Do Not Exceed 1750 RPM.
Failure to follow instructions could
result in damage or injury to operator.

EX Sanding Drum

Replacement Part Numbers

EX625 DRUM REPLACEMENT PARTS

FOR ARBOR DIAMETER	1/2	5/8	3/4	1"
Complete EX625 Drum	072-090	072-091	072-092	072-093
Drum Half	072-002	072-003	072-004	072-005
Rubber Ring	072-001	072-001	072-001	072-001

Sanding Belts 2-1/2" x 18-15/16"	Grit	100	220	320	400	600
	Part #	501-011	501-012	501-013	501-014	501-015

EX83 DRUM REPLACEMENT PARTS

FOR ARBOR DIAMETER	1/2	5/8	3/4	1"
Complete EX83 Drum	072-095	072-096	072-097	072-098
Drum Half	072-012	072-006	072-008	072-009
Rubber Ring	072-011	072-011	072-011	072-011

Sanding Belts 3" x 25-1/8"	Grit	100	220	320	400	600
	Part #	501-021	501-022	501-023	501-024	501-025

